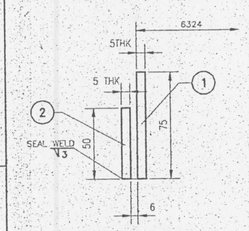
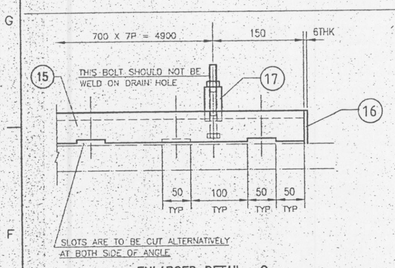
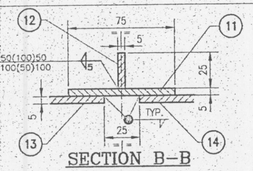
DO NOT SCALE
IF IN DOUBT, ASK



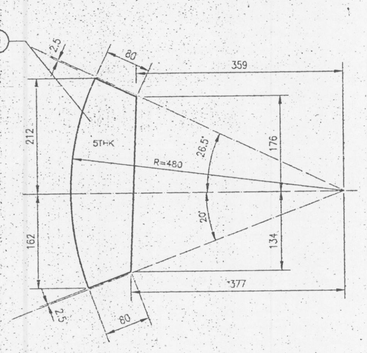
ENLARGED DETAIL –A

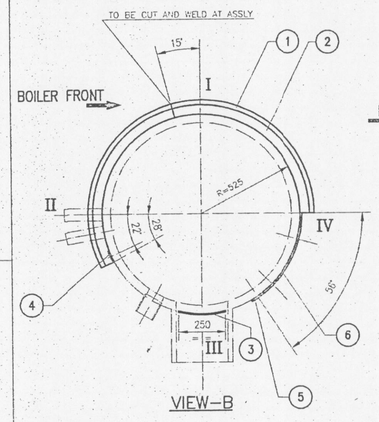


ENLARGED DETAIL –C

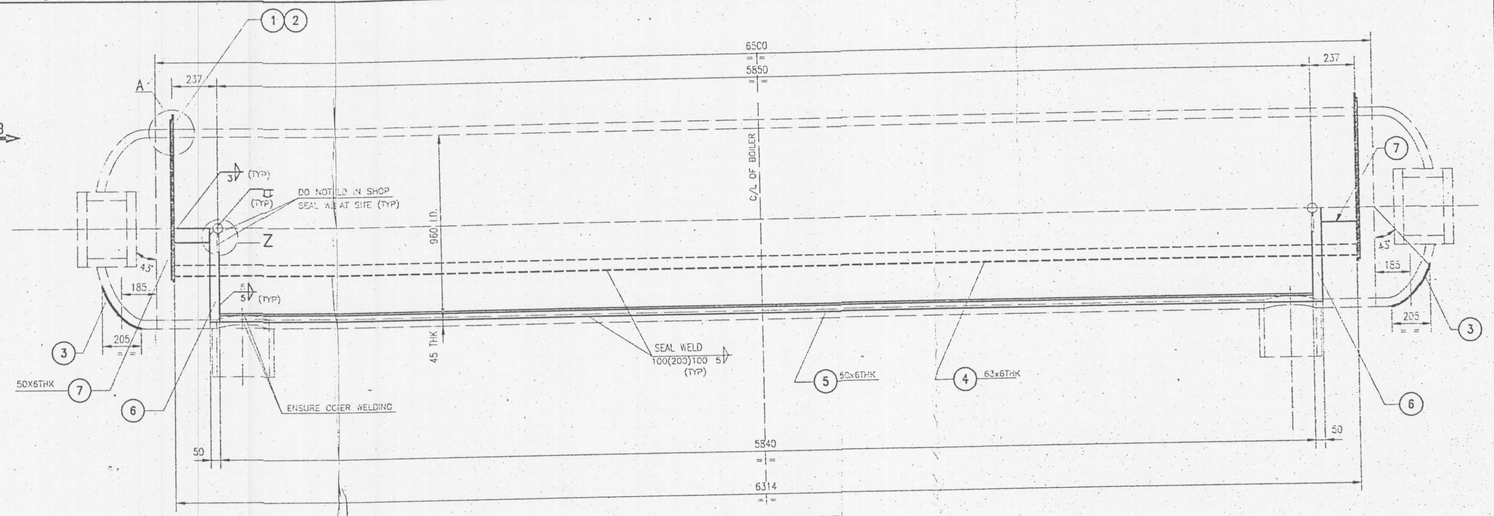


SECTION B–B

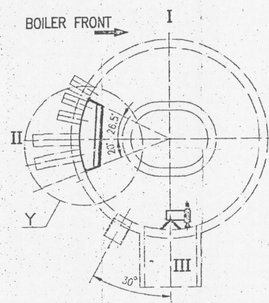




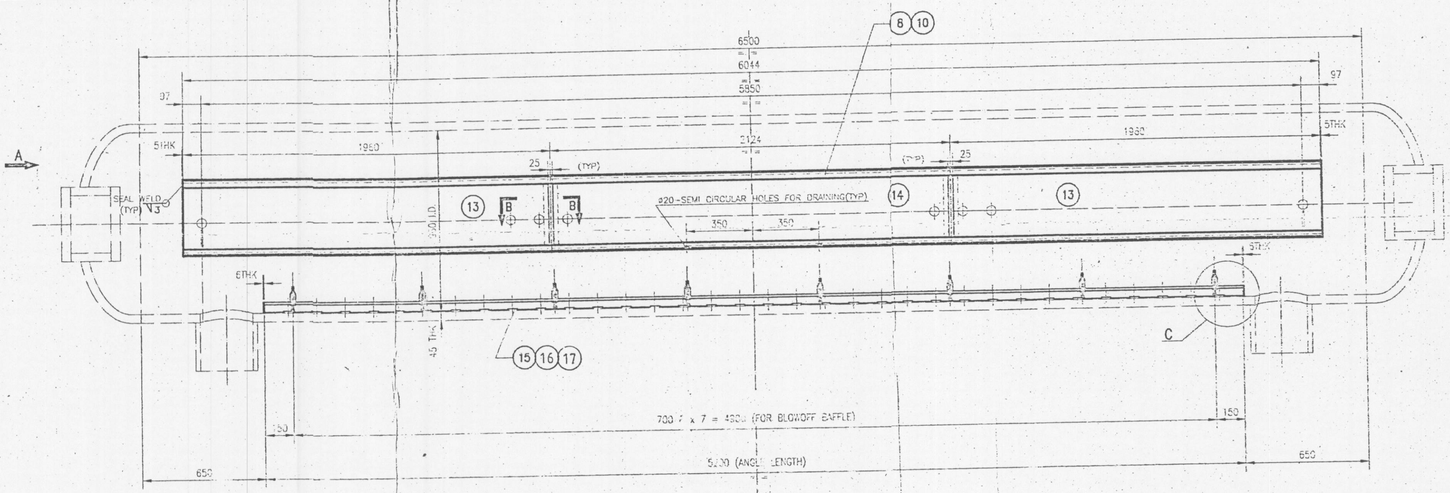
VIEW–B



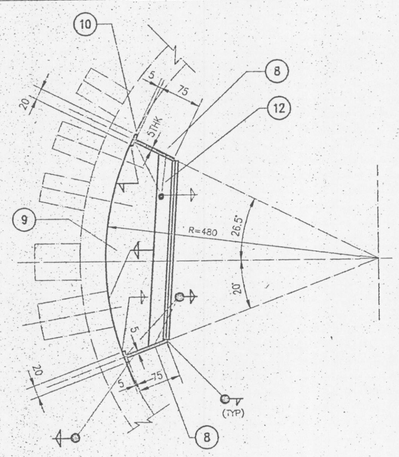
EXTERNAL ATTACHMENT
VIEW FROM BOILER REAR



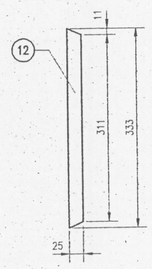
VIEW–A

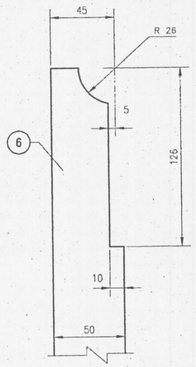


INTERNAL ATTACHMENT
ENSURE ALL WELDS ARE SEAL WELD
VIEW FROM BOILER REAR

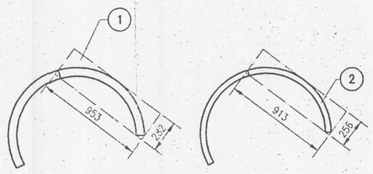


DETAIL –Y





ENLARGED DETAIL –Z



CUTTING DIAGRAM

NOTES

1) ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED.
2) SR.NOS TO BE PAINTED ON MATERIAL BEFORE DESPATCH.
3) / INDICATES SITE WELD.
4) SR.NO. 8, 11, 12, 13 & 14 TO BE WELDED AFTER TUBE EXPANDING AT SITE IN DRUM.
5) MATERIAL TO BE COATED WITH TWO COATS OF RED OXIDE BEFORE DESPATCH.
6) FOR BLOW OFF BAFFLE REF.DRG.NO.SD–07–303
7) UNLESS OTHERWISE MENTIONED WELD SIZE IS 5 mm

CLIENT.:– M/S OSWAL STEELS , ORISSA

THIS SYMBOL IN THE BLOCK INDICATES THAT THIS BLOCK IS PICKED FROM BLOCK LIBRARY.

REVISION IN CAD DRAWING SHALL BE RELEASED ONLY AFTER ENSURING THAT IT IS INCORPORATED IN THE RELEVENT CAD FILE. REVISION IS INVALID IF CAD CHK. SIGN IN REV. IS ASSENT

Thermax Babcock & Wilcox Limited PUNE 411 034

BOILER NO. WAG17100 WAG17200

REF.NO.

SCALE	DRAWN	MAYUR	
1:15	CHECKED		
	APPROVED		27-4-01

WATER DRUM INTERNAL & EXTERNAL ATTACHMENT

DRG.NO. P31–1FB–15093

REV.NO. 0

REV. NO.	REVISION	MADE BY DATE	CAD CHK DATE	APR.BY DATE

THIS IS A CAD DRAWING . DO NOT TAKE REPRODUCIBLE

11(15)